

## **Fasson® 60# Cast Gloss/FA20/40#SCK**

**Spec# 07619**

### **Facestock:**

The new Fasson® 60# Cast Gloss is a bright, blue-white cast-coated gloss paper featuring high strength and excellent ink receptivity. Prints well with flexo, letterpress, screen, and offset ink systems.

Basis Weight:	60# per ream $\pm$ 10% (500 sheets 25" x 38")
Caliper:	0.0035 inches $\pm$ 10%
Tensile:	MD 28# per inch width CD 15.4# per inch width
Tear:	MD 57 grams per sheet CD 55 grams per sheet
Stiffness:	MD 124 mg CD 75 mg

### **Adhesive:**

Fasson® FA20 is a permanent adhesive developed to combine the optimum in cold-temperature performance with good diecutting and stripping characteristics. Fasson® FA20 was developed specifically for use in freezer and cold temperature applications. This adhesive will develop a permanent bond to most packaging films and materials when applied at temperatures as low as 0° F. Fasson® FA20 is noted for its outstanding performance on waxy corrugated cardboard. It is suitable for applications where compliance with FDA 175.105 is required. This section covers applications where incidental contact between food and adhesive could occur.

Type:	Hot Melt Rubber
Minimum Application Temperature:	0° F
Service Temperature Range:	-65° F to +160° F

**Typical Performance Data:** Tested with 60# C1S Paper at room temperature on standard lab panels.

**Stainless Steel**

Loop Tack: 1.4 lbs  
Peel Adhesion: 0.7-1.0 lbs

**Treated HDPE**

Loop Tack: 1.3 lbs  
Peel Adhesion: 0.7-0.9 lbs

**Polypropylene**

Loop Tack: 1.3 lbs  
Peel Adhesion: 0.7-0.9 lbs

**Recycled Corrugated**

Loop Tack: 0.7 lbs  
Peel Adhesion: 0.4-0.6 lbs

**Glass**

Loop Tack: 1.3 lbs  
Peel Adhesion: 0.6-0.8 lbs

**Liner:**

40#SCK is a bleached super-calendered kraft stock featuring high internal strength, toughness, and tear resistance. Used primarily for roll-to-roll label applications.

Basis Weight: 40.70# per ream  $\pm$  10%  
(500 sheets 24" x 36")  
Caliper: 0.0025 inches  $\pm$  10%  
Tensile: MD 34# per inch width  
CD 22# per inch width  
Tear: MD 32 grams  
CD 34 grams

**Total Construction Caliper** (approximate): 0.0068 inches  $\pm$ 10%

**Shelf Life**

Unless specified otherwise in this document, one year when stored at 72°F at 50% RH

**Statement of Practical Use**

*All pressure-sensitive materials should be tested thoroughly under end-use conditions to ensure they meet the requirements of the specific application.*

**Warranty**

All sales and contracts for sale are expressly conditioned on the buyer's assent to Avery Dennison's terms and conditions found on its website at [www.na.fasson.com](http://www.na.fasson.com). Avery Dennison hereby objects to any term, different from or additional to Avery Dennison's terms, contained in any buyer communication in any form, unless agreed to in a writing signed by an officer of Avery Dennison.

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